

## HEAD ASSEMBLY DIAGRAM

Item No.	Part Name	Qty	Description/Use
1	Head Circles	2	Guide steps around head pulley
2	Head Circle Bolts & Nuts	4	Attach Head Circles to the Bedplate
3	Head Pulley Complete	1	Includes Head Pulley, Taper-lock Bushing, Lagging and Drive Screws
4	Taper-lock Bushing	2	Attaches Steel Head Pulley to Head Pulley Shaft
5	Lagging – Head Pulley	1	Rough Top Lagging
	Drive Screws for Lagging	50	Used to attach Lagging to Head Pulley
6	Head Pulley Shaft	1	
7	Key	2	Attaches Head Pulley to Head Pulley Shaft
8	Set Screws	4	For attaching Cast Head Pulley to Head Pulley Shaft
9	Key	2	For Keying Head Shaft to Coupler
10	Flexible Coupler	1	Connects Reducer Output Shaft to Head Pulley Shaft
11	Head Shaft Bearings	2 or 3	Inboard & Outboard Bearings Support Head Shaft
12	Bearing Supports	2 or 3	Support Head Shaft Bearings
13	Control Arm Complete	1	With Conduit Box & Mercury Switch. For starting and stopping Manlift
14	Right Angle Combination Gearmotor	1	With Motor & Brake
	Coupler Guard (not shown on drawing)	1	Guards Coupler
	"Saf-T-Stop" Brake Guard (not shown on drawing) <i>See "Saf-T-Stop" Brake page</i>	1	Guards "Saf-T-Stop" Brake Required if manlift is equipped with a "Saf-T-Stop" Brake

