

STEP ASSEMBLY & HANDHOLD DIAGRAM

Item No.	Part Name	Qty	Description/Use
1	Step Tread Steel	2	With Non-Safety-Walk
2	Non-Skid Safety-Walk	2	Non-slip surface
3	F.H. Stove Bolts – ¼ x ¾"		Attach Steel Step Tread to Step Bracket
4	Step Rollers with Bushings	4	
5	Bushing	4	Lubricates Step Roller Bolts
6	Step Roller Bolts with Lock Nuts	4	Attach Step Roller to Step Bracket
7	Step Bracket Complete L-71A	2	Includes Step Bracket, Step Roller and Step Roller Bolt with Lock Nut
8	Step Bracket – L-71A	2	Casting Only
9	Step Bracket Complete L-71B	2	Includes Step Bracket, Step Roller and Step Roller Bolt with Lock Nut
10	Step Bracket – L-71B	2	Casting Only
11	H-16 Pins with #9000-16X Washers	2	Attaches L-71A & L-71B Step Brackets
12	Step Bar	2	For Belt attachment
13	Elevator Bolts with Lock Nuts	varies	Attaching Steps and Handholds to Belt and used on Belt Splice
14	Guarded Type Handholds	varies	2 per step